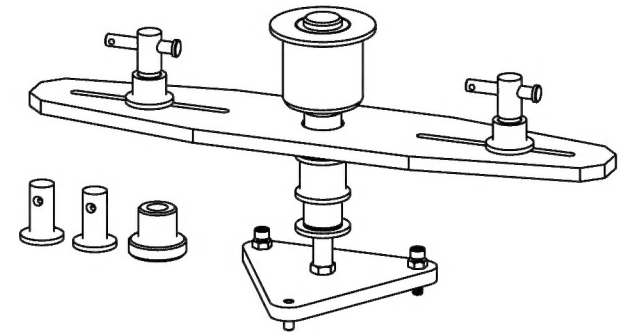
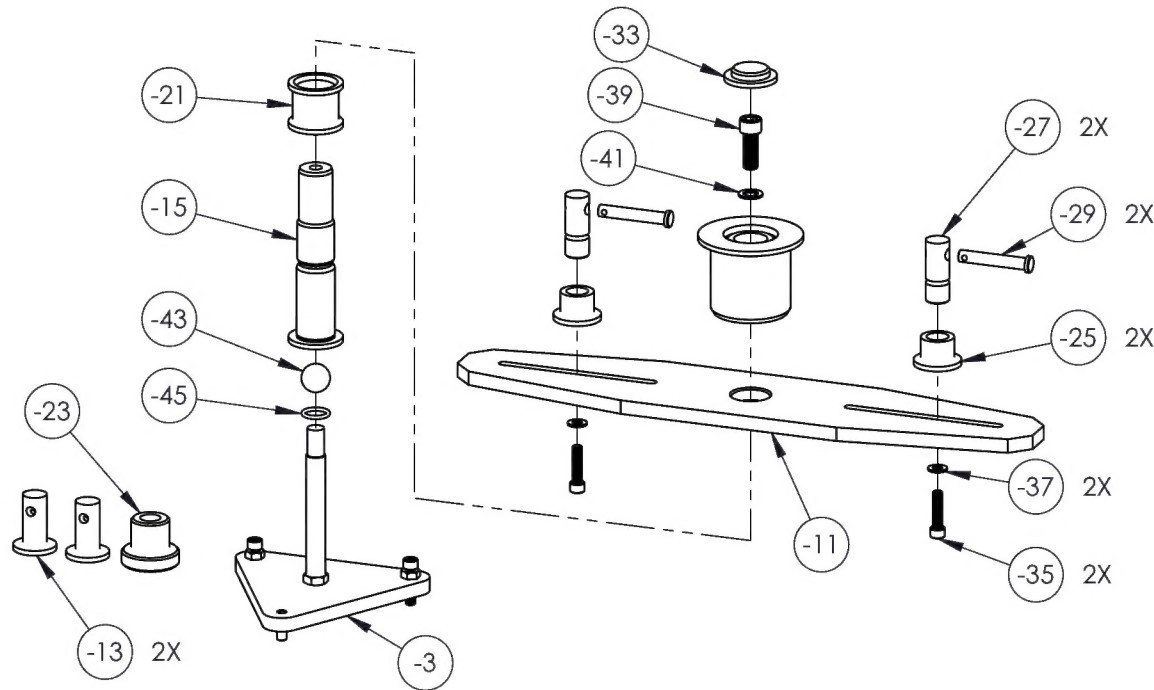


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-3	1	STAND ASSY		RB T101576-7	1
			-11	1	BASE	6061	3/8 X 3-3/8 X 16-1/8	2
			-13	2	LOCK	302	RB T101544-3	1
			-15	1	MANDREL	303	Ø1-1/2 X 4-7/8	3
			-17	1	PLUG	17-4 S.S.	Ø3 X 2-1/4	4
			-21	1	SPACER	302	RB T101544-5	1
			-23	1	ADAPTER	17-4 S.S.	Ø1-1/2 X 1-3/8	5
			-25	2	ADJUSTER	302	RB T101544-9	1
			-27	2	LOCK	302	RB T101544-7	1
		B/O	-29	2	PIN	STEEL	Ø5/16 X 1-7/8 AIRCRAFT SPRUCE MS20392-4C53	1
		B/O	-33	1	BULL'S EYE LEVEL	BRASS	GEIER & BLUHN #2-14000 (MSC #05555933)	1
		B/O	-35	2	SOCKET HEAD CAP SCREW	316	1/4-28 UNF MCMaster-CARR #92185A564	1
		B/O	-37	2	WASHER	300 S.S.	1/4 MCMaster-CARR #98017A660	1
		B/O	-39	1	SOCKET HEAD CAP SCREW	316	3/8-24 UNF MCMaster-CARR #92185A673	1
		B/O	-41	1	WASHER	300 S.S.	3/8 MCMaster-CARR #98017A200	1
		B/O	-43	1	BALL	E52100 STEEL	Ø3/4 GRADE 25, MCMaster-CARR #9528K29	1
		B/O	-45	1	O-RING	VITON	Ø3/32 X I.D. 9/16 X O.D. 3/4 MCMaster-CARR #2857T128	1

RED BARN MACHINE

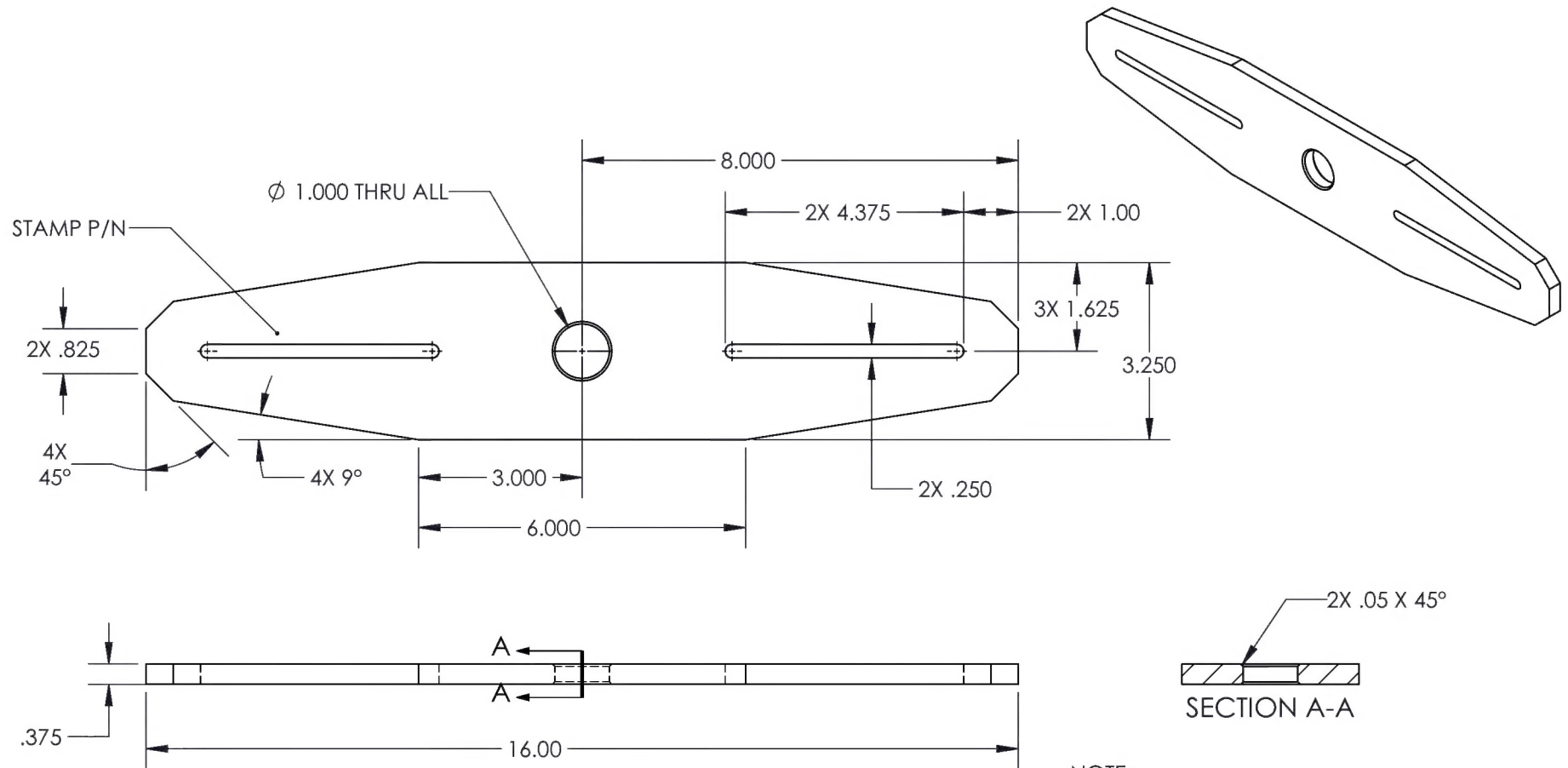
TITLE
BALANCE AND SPACING SET, MAIN AND T/R

DWG NO. RB T101522 REV

MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
OR .015R	BELL 206 A/B
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:5	DATE 11/1/2013
	SHEET 1 OF 5

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



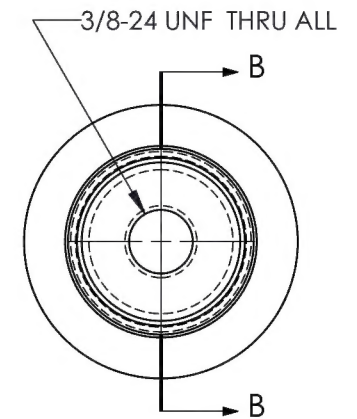
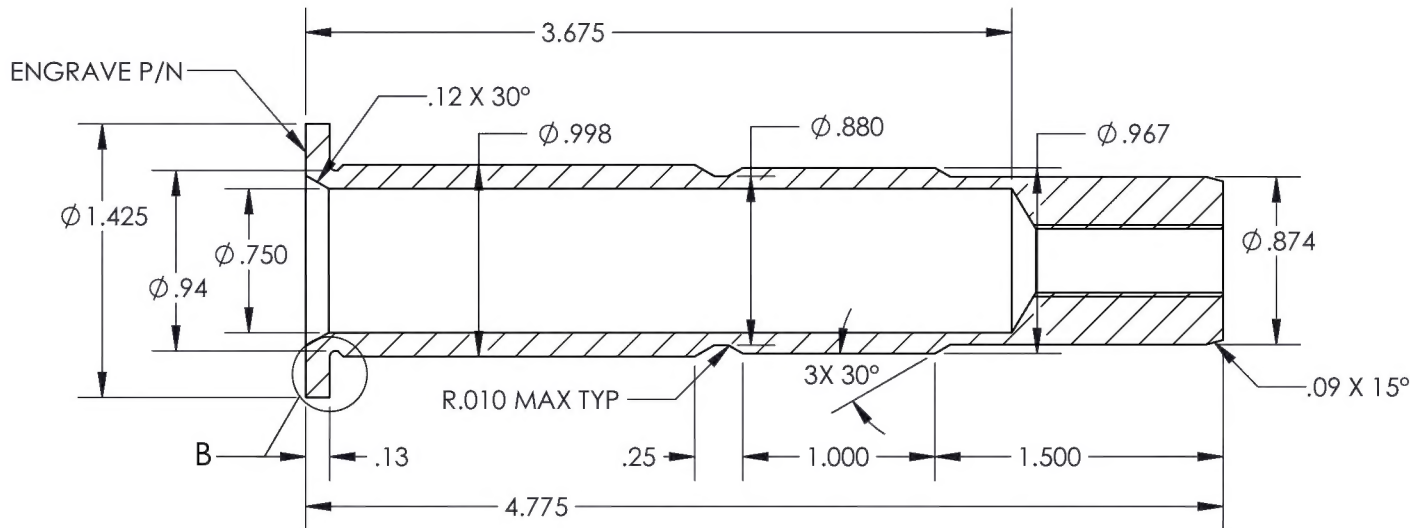
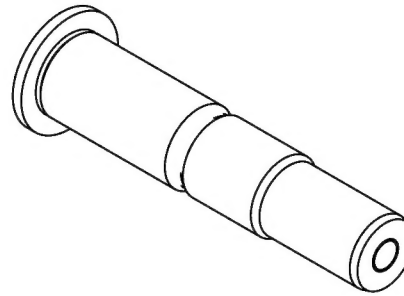
NOTE:
REF. BELL T/N: T101522-11.

(-11)
BASE

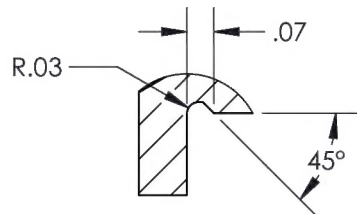
RED BARN MACHINE			
TITLE BALANCE AND SPACING SET, MAIN AND T/R			
DWG NO. RB T101522-11			REV
MAT'L 6061		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°		APPROVED 	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		HEAT TREAT CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL BELL 206 A/B	
SCALE 1:3	DATE 10/17/2013	SHEET 2 OF 5	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B



DETAIL B
SCALE 2 : 1

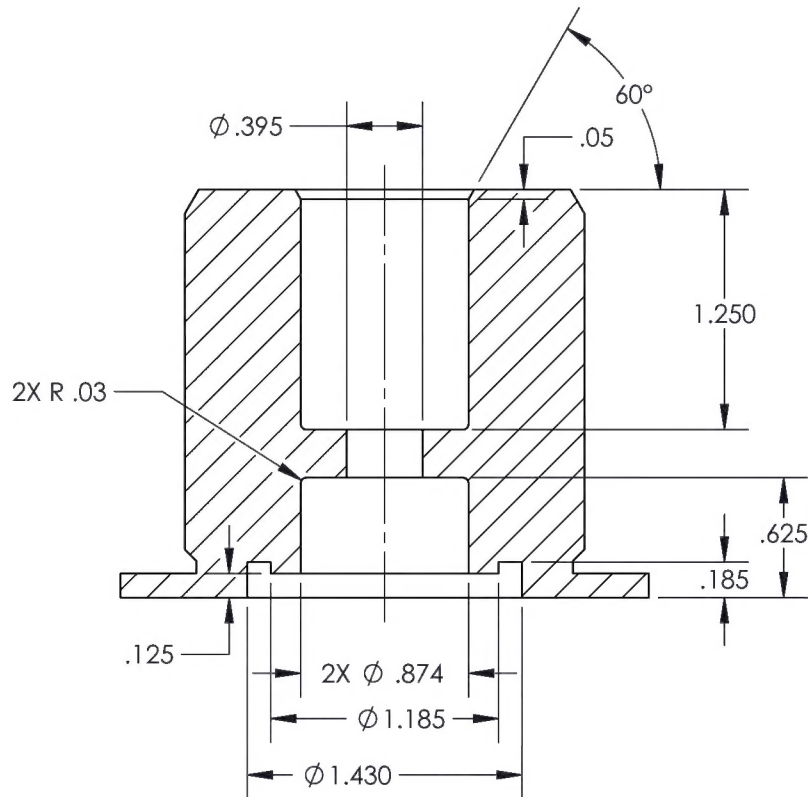
(-15)

MANDREL

RED BARN MACHINE	
TITLE BALANCE AND SPACING SET, MAIN AND T/R	
DWG NO. RB T101522-15	REV
MAT'L 303	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	BELL 206 A/B
DATE 10/18/2013	SHEET 3 OF 5

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

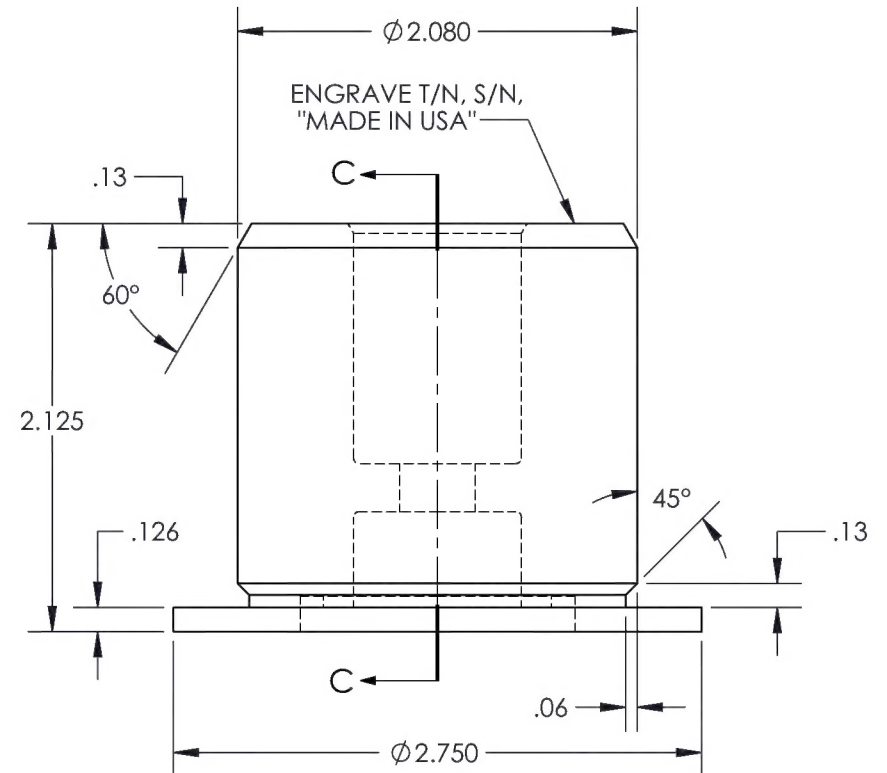
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION C-C

(-17)

PLUG

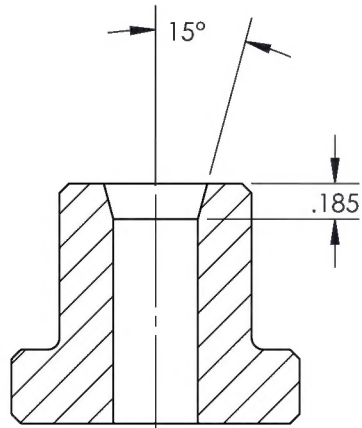


NOTE:
REF. BELL T/N: T101522-17.

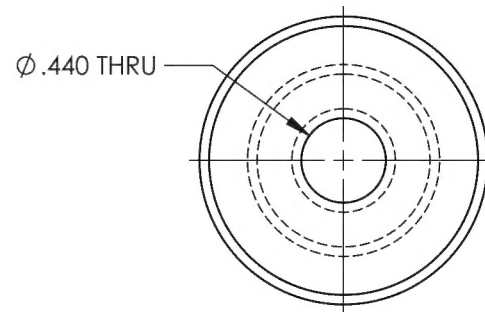
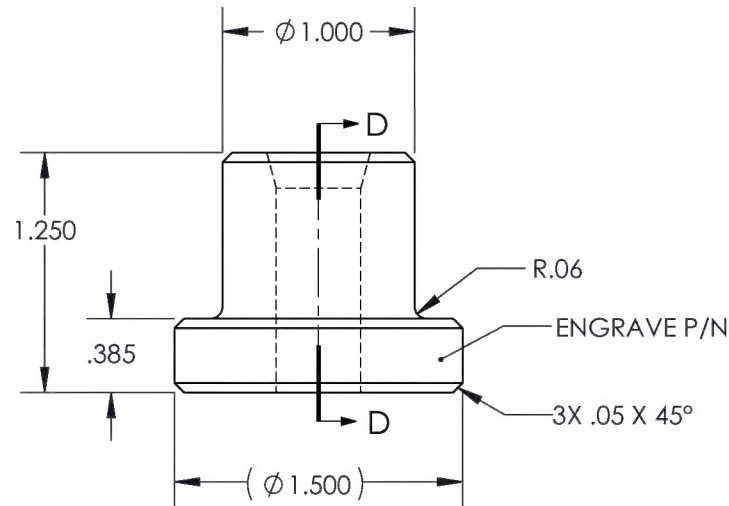
RED BARN MACHINE	
TITLE BALANCE AND SPACING SET, MAIN AND T/R	
DWG NO. RB T101522-17	REV
MAT'L 17-4 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH PASSIVATED
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206 A/B
SCALE 1:1	DATE 10/17/2013
SHEET 4 OF 5	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL

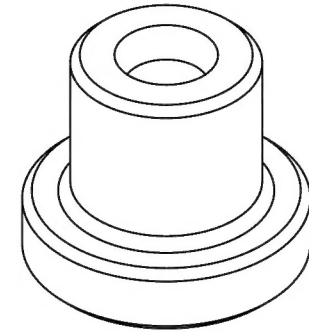




SECTION D-D



(-23)

ADAPTER



 RED BARN MACHINE	
TITLE BALANCE AND SPACING SET, MAIN AND T/R	
DWG NO. RB T101522-23	REV 1
MAT'L 17-4 S.S.	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH PASSIVATED SPEC USED ON MODEL BELL 206 A/B
SCALE 1:1	DATE 10/17/2013
SHEET 5 OF 5	